Date: April 29, 2013

Models Affected: GTH-1056 (see serial number list on page 3)

Part Number Affected: 117505 (Front Axle, Dana Model 213/142)

Subject: Service and Parking Brakes

Allowable Hours: 10 hours

Issue:
Genie was notified of a product service bulletin by Dana Corporation affecting Model 213/142 Drive Axles installed on the below referenced machines and sold as service parts replacement from July 26, 2012 to September 25, 2012. The service and parking brakes on these axles may malfunction due to improper assembly of the internal brake components. Malfunctioning service and/or parking brakes may result in unintended machine movement, collision or loss of control.

Actions Required:
This safety notice requires the inspection and possible repair of the brake assembly in the front axle installed on the affected machines or in your inventory.

1. Verify if your machine is affected by comparing the machine serial number to the serial number list on page 3.

2. If the machine is affected, immediately perform the actions described in the Procedure section on page 4 of this Safety Notice. If the machine is not affected, no further action is required.

For axles purchased as service parts replacement:

- If the axle is installed on a machine, immediately perform the actions described in the Procedure section on page 4 of this Safety Notice.
- If the axle is in your inventory, inspect the serial number of the axle. Follow the procedure section on page 4 starting at step 2.

Continued Use:
Machines affected by this safety notice may remain in service provided the test below is followed before and after each working shift until this safety notice is completed. This test procedure is best performed with two people.

1. Move the machine onto a firm level surface with the boom in the stowed position.

2. Engage the parking brake and set the transmission to neutral.

3. Engage the service brake and lower the stabilizers until both front tires are off the ground.
4. Turn the engine off and set the key switch to the on position.

5. Release the service and parking brakes.

6. Have the second person stand in front of a tire and push on a lug with their foot (Illustration 1). It should spin with some effort. The other tire should turn in the opposite direction.

Illustration 1

7. Engage the parking brake and attempt to turn the same tire again.
   - The tires did not spin. The parking brake is functional.
     The machine may remain in service.
     Engage the service brakes and raise the stabilizers.
   - The tires continue to spin. The parking brake is malfunctioning.
     Engage the service brake and raise the stabilizers. Chock the wheels.
     Remove the machine from service.

8. Repeat this test before and after each working shift until this safety notice is completed.

9. As always, follow all of the parking procedures listed in the operator's manual.

Serial Numbers Affected:

GTH1012-15426  GTH1012-16360  GTH1012-16402  GTH1012-16446  GTH1012-16488
Procedure – Inspection/Repair

A. Determine if the front axle installed on your machine is affected:

1. Locate the front axle serial number tag.

2. Inspect for the serial number stamped on the serial number tag. Use the attached axle serial number inspection form to record the axle serial number installed on your machine.

- If the axle serial number is in the affected list (see page 5), proceed to section B.
- If the axle serial number is not in the affected list, fill out the “Completion Form for Inspection” and return to Genie. This will serve as verification that you have completed this safety notice. No further action is required.

List of affected axle serial numbers:
<table>
<thead>
<tr>
<th>SAFETY NOTICE</th>
<th>130001</th>
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</thead>
<tbody>
<tr>
<td>R-ITA-729594</td>
<td>R-ITA-735523</td>
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<td>R-ITA-735552</td>
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B. Inspection and repair of the brake discs on affected axle.

Genie and the axle supplier have determined that the nature and complexity of the inspection and repair to be performed requires special training and tooling. Use the option below that best fits your situation.

Option 1:
You can have your machine inspected and repaired by one of Terex’s service centers. Just locate and call the nearest Terex Service North America location and schedule an appointment. Refer to the attached Terex Service North America map.

Option 2:
The procedure requires the removal and disassembly of the front axle on your machine. You will need the following tools to perform this.

- Lifting straps capable of supporting 2000 lb / 1000 kg or greater
- Overhead crane capable of supporting 2000 lb / 1000 kg or greater
- Jack stands or blocks capable of supporting 10 ton / 10,000 kg or greater
- Assorted wrenches
- Assorted impact sockets
- Impact wrench
- Instruction 822725 (attached)

For more information on this procedure, contact Genie’s service department @ 1-800-536-1800 ext. 6818 and refer to SN 130001.

INCORRECT STACKING
1. intermediate disc
2. friction disc
3. second intermediate disc
4. coupler
5. second friction disc
6. counter plate

CORRECT STACKING
1. intermediate disc
2. friction disc
3. second intermediate disc
4. coupler
5. second friction disc
6. counter plate
Reimbursement:
Only Genie Dealers will be reimbursed for labor or any other costs associated with this bulletin under the provisions of our LIMITED PRODUCT WARRANTY statement.

Machine owners without a valid Genie account can contact their nearest Terex AWP dealership or Terex Service North America for assistance.
Search for your nearest Terex AWP dealership by visiting our website at:

http://www.genielift.com/dealersearch/

Warranty:
The labor and travel miles required to perform this inspection and installation are covered under the provisions of our LIMITED PRODUCT WARRANTY statement. Warranty claims can be submitted by paper claims, fax or email. If you need more information about filing a warranty claim, call Terex AWP Warranty department.

Genie and ANSI requires that the seller of a Genie machine report to Genie the model and serial number of each machine sold, as well as the name, address, and telephone number of the new owner, within 60 days of the sale. OSHA and ANSI also require that the manufacturer’s safety notices be completed. It is your responsibility to communicate this important information to all machine owners and applicable branches. If you require additional copies of this safety notice or have any questions, please contact Genie’s service department at:

United States     800-536-1800  
Canada            425-881-1800    
Europe            +31 653 221 908  
Australia         61 733751660    
All other locations 001-425-881-1800

Enclosures:
Machine List Report
New Owner Update Form
Completion Form for Inspection
Map, Terex Service North America
Instruction - 822725
New Owner Update Form
(for updating machine owner information only)

Genie and ANSI requires that the seller of a Genie machine report to Genie the model and serial number of each machine sold, as well as the name, address, and telephone number of the new owner, within 60 days of the sale.

- If you have sold a machine, list the complete model and serial number (examples: GTH1012-16303 or GTH1012-16418) and the name, address and phone number of the new owner.

**New Owner Information:**

<table>
<thead>
<tr>
<th>Machine 1</th>
<th>Machine 2</th>
<th>Machine 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model*</td>
<td>Serial Number*</td>
<td>Owner Name*</td>
</tr>
<tr>
<td>Address 1*</td>
<td>Address 2</td>
<td>City/State/Zip*</td>
</tr>
<tr>
<td>Phone Number*</td>
<td>Contact Person</td>
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</tbody>
</table>

* Required fields.

**Seller Information:**

- Date:
- Company Name:
- Account #:
- Address: (street) (city) State, zip code
- Phone #:

- List any machines that could not be inspected or repaired because of the following:

<table>
<thead>
<tr>
<th>Model &amp; Serial Number</th>
<th>Scrapped</th>
<th>Exported</th>
<th>Stolen</th>
<th>Others (explain)</th>
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**Fax to:**

United States: 877-738-7530
Canada: 425-498-7530
All other locations: 001-425-498-7530
Safety Notice 130001

Completion Form for Inspection

Your signature on this form will verify that the front axle (Genie P/N 117505) installed on your machine and/or in your inventory have been inspected and verified to be not affected by this Safety Notice.

- List the complete model and serial number (examples: GTH1012-16303 or GTH1012-16418) model of the machine inspected or the invoice number of the front axle in your inventory.

<table>
<thead>
<tr>
<th>Machine Model / Invoice number</th>
<th>Build Date / Invoice Date</th>
<th>Machine Serial Number (indicate &quot;inventory&quot; if the axle is in your inventory)</th>
<th>Front Axle Serial Number (&quot;N/A&quot; if the axle is in your inventory)</th>
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</table>

Date: _______________________
Company Name: ________________________________
Account #: ________________________________
Address: ________________________________
(street) ________________________________
(city) ________________________________
State, zip code ________________________________
Phone #: ________________________________

Service Manager (Print Name) ____________________________  Signature ____________________________

Fax to:
United States 877-738-7530
Canada 425-498-7530
All other locations 001-425-498-7530
E-mail: AWP.Warranty@terex.com
Brake Inspection

GTH-1056

Part No. 822725
Rev A
Introduction

Observe and Obey:

☑ This procedure shall be completed by a person trained and qualified on the repair of this machine.
☑ Immediately tag and remove from service a damaged or malfunctioning machine.
☑ Repair any machine damage or malfunction before operating the machine.

Before Starting Installation:

☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator’s manual.
☑ Be sure that all necessary tools and parts are available and ready for use.
☑ Read this procedure completely and adhere to the instructions. Attempting shortcuts may produce hazardous conditions.
☐ Indicates that a specific result is expected after performing a series of steps.
☒ Indicates that an incorrect result has occurred after performing a series of steps.

Tools required:

Lifting straps capable of supporting 2000 lb / 1000 kg or greater
Overhead crane capable of supporting 2000 lb / 1000 kg or greater
Jack stands or Blocks capable of supporting 10 ton / 10,000 kg or greater
Assorted wrenches
Assorted impact sockets
Impact wrench

Note: These installation instructions only apply to the Genie models listed below, as required by Safety Notice 130001.

• GTH-1056
Procedure

Note: Perform this procedure on a firm, level surface with the boom in the stowed position. Chock the rear wheels.

How to Remove the Front Axle

**WARNING** Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is required.

1. Loosen the lug nuts of both wheels on the axle to be removed. Do not remove the lug nuts.
2. Start the machine. Fully lower the outriggers. Turn off the machine and remove the key.
3. Place jack stands or blocks under the front chassis for support.

**DANGER** Crushing hazard. The chassis will fall if not properly supported.

4. Remove the lug nuts. Remove the tire and wheel assembly from both ends of the axle.
5. Remove the fasteners securing the front drive shaft to the transmission. Lower the end of the drive shaft to the ground.
6. Remove the fasteners securing the drive shaft to the front axle. Remove the drive shaft from the machine.
7. Support and secure the axle to an overhead crane.
8. Remove the fasteners securing the sway cylinder rod-end pivot pin to the chassis.
9. Use a soft metal drift to remove the pivot pin.
10. Remove the fasteners securing the axle to the chassis. Remove the axle from the machine.

**DANGER** Crushing hazard. The axle will fall if not properly supported when the fasteners are removed from the machine.

**Bolt torque specification**

| Axle mounting bolts | 380 ft-lbs | 515 Nm |

Confirm the Proper Brake and Coupler Stacking Order

Follow the procedure to disassemble the axle using the Dana 213 Axle Maintenance and Repair information included with these instructions.

**Note:** Refer to the illustration on page 5 for the correct stacking order.
Procedure

11 Install the axle, drive shaft, and tire and wheel assembly.

12 Remove the jack stands or blocks.

13 Start the machine and fully raise the outriggers. Turn the machine off.

14 Torque the lug nuts to 465 ft-lbs / 630 Nm.

Test the Brakes:

15 Step on the brake pedal and start the machine.

16 Push the bottom of the parking brake switch. The parking brake is off when the indicator light is off.

17 Move the transmission control lever to forward. Slowly let up on the brake pedal. As soon as the machine starts to move, push the brake pedal.

☐ Result: The machine should move forward, and then come to an abrupt stop.

18 Move the transmission control lever to reverse. Slowly let up on the brake pedal. As soon as the machine starts to move, push the brake pedal.

☐ Result: The machine should move in reverse, and then come to an abrupt stop. The back-up alarm should sound when the transmission control lever is in reverse.

19 Move the transmission control lever to neutral.

20 Push the top of the parking brake switch.

☐ Result: The red parking brake indicator light should come on, indicating the parking brake is on.

21 Move the transmission control lever forward, and then in reverse.

☐ Result: The machine should not move.

22 Perform function test. Refer to the Operator’s Manual on your machine.

23 Return the machine to service.

24 Fill out and sign the attached completion form and fax or email to Terex AWP Warranty Department. This will serve as verification that you have completed Safety Notice 130001.

If you have any further questions regarding these instructions or need assistance, please contact the Genie Service Department at one of the following telephone numbers:

United States: 800-536-1800

Canada: 425-881-1800

Europe:

UK 0044 1476 584 333
France 0033 237 260 986
Germany 49 4221 491 821
Iberica 0034 935 725 090
Italy 0039 075 941 8132
Scandinavia 0046 3157 5154
Other locations 0031 653 221 908

Middle East: 0097 143 391 800 0097 150 459 7937

Australia: 61 7 3456 4444

All other locations 001-425-881-1800
**Illustration**

1. intermediate disc
2. friction disc
3. second intermediate disc
4. coupler
5. second friction disc
6. counter plate

INCORRECT STACKING

CORRECT STACKING
SAFETY NOTICE 130001

Completion Form

Your signature on this form will verify that you have completed the brake inspection.

Fax to: United States 877-738-7530 United Kingdom 0044 1476 584 330
Canada 425-498-7530 France 0033 237 260 998
Australia 61 733751002 Germany 0049 4221 491 820
All other locations 001-425-498-7530 Italy 0039 075 941 8146
Iberica 0034 935 725 080
Sweden 0046 3157 5104
Middle East 0097 143 990 382
All other locations 0031 165 510 826

Email to: AWP.Warranty@terex.com

Date:
Company Name:
Account # (if applicable)
Address:
(street)
(city)
(state, zip code)
Phone

Please list the complete serial number (example: GTH1011-15238 or GTH1012-16472).

Machine Serial Number: ____________________________

Axle Serial Number (if replacement is required): ____________________________

Print (service manager) ____________________________ Signature ____________________________ Date ____________________________
FIGURE 1: REPLACING DISCS
Remove the rocking support (2) from non-drive end.

NOTE:
If bushing (3) will be replaced because it is worn, write down direction of installation of joint split "A".

FIGURE 2: Disconnect steering bar pivots from the steering cases (See STEERING CYLINDER p. 61). Sling arm (4) to be removed and slightly tighten the sling rope.

FIGURE 3: If axle is positioned on an overhaul bench, place a safety anti-tilting stand "B" under the arm that remains connected and block wheels, if any.

FIGURE 4: Loosen and remove the screws (5) and washers (6) that fix the arm (4) to the main body (7).

FIGURE 5: Remove arm (4) along with brake discs pack (8). Lay the arm on a workbench.
FIGURE 6: Loosen check and guide screws (9) of thrust disc (10).

**CAUTION**

Loosen screws (9) in several stages, sequentially and slowly.

FIGURE 7: Remove the thrust disc (10) along with screws (9) and springs (11).

**NOTE:**

Write down direction of installation.

FIGURE 8: Remove in sequence: first intermediate disc (12), friction disc (13), and second intermediate disc (15).

**CAUTION**

Check friction disc thickness; if thickness is 5 mm or less, replace discs on both sides.

FIGURE 9: Remove both coupling (14) and friction disc (16) at the same time.

**CAUTION**

Write down direction of installation of coupling (14) in relation to brake disc (16).
FIGURE 30: Lubricate the friction disc (16) with oil SAE 85W90; install friction disc and coupling (14).

CAUTION
Check coupling’s direction of installation carefully.

FIGURE 31: Install parts in the following sequence: intermediate disc (15), friction disc (13), and second intermediate disc (12).

FIGURE 32: Install the thrust disc (10), springs (11), and screws (9).

CAUTION
Orient disc (10) to align on horizontal axis the negative brake release screws (36) recesses.

FIGURE 33: Tighten screws (9) sequentially and in several stages to a torque of 20 - 30 N·m.

FIGURE 34: Fit a new o-ring (33) on the brake cylinder (23). Connect the complete arm (4) to a hoist and install it in the main body (7).

FIGURE 35: Fasten the arm to the brake cylinder (23) and attach the arm with screws and washers (6).

NOTE:
Tighten screws to make the coupling faces just touch each other.
FIGURE 36: Using tool T2 (See drawing T2 p. 26) check that the arms are level, then finally lock them with screws (5) and washers (6) using the criss-cross method. Tightening torque: 283 - 312 N·m.

FIGURE 37: ADJUSTING BRAKES
When adjusting the brakes, connect a hydraulic pump to the access hole of the negative brake and introduce pressure at 20 - 25 bar to release the brake disc.

FIGURE 38: Rotate the pinion (19) counter-clockwise until it reaches the end of stroke and a slight torque is obtained.

NOTE:
All existing clearances between discs are eliminated as a result of this operation.

FIGURE 39: Rotate pinion (19) clockwise to obtain the accurate clearance.
Axles with two friction discs: 3 turns + 3 sides; clearance: 0.75 mm;
Axles with three friction discs: 5 turns; clearance: 1 mm.

NOTE:
Every turn of the pinion produces a clearance of 0.2 mm.

FIGURE 40: Release pressure, fit the catch (18) and lock with screw (38) coated with Loctite 242. Tighten screw to a torque of 20 - 30 N·m.